

Date: Tuesday, 07/04/2009 3:19:16 PM
 User: Melanie Fauteux

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BASE ASSEMBLY
Job Number : 47049	
Estimate Number : 13419	
P.O. Number :	Part Number : PB674300147
This Issue : 07/04/2009 S.O. No. :	Drawing Number : B6743001 P.5/ 15
Prsht Rev. : NC	Project Number : N/A
First Issue : 07/04/2009 Type : LARGE FAB ASSY	Drawing Revision : B1
Previous Run : 45027	Material :
Written By :	Due Date : 14/04/2009 Qty: 1 Um: Each
Checked & Approved By : <u>MF 09-04-09</u>	
Comment : Est Rev:A 08-06-25 new issue DD verified by:ec	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D344011	Gusset (Supersedes B67-43001-241)
	Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)	
	Gusset <u>B41553 = 12x</u>	<u>SP 09.04.16</u>
2.0	PB6743001143	Square Tube
	Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)	
	Square Tube <u>B41559 = 2x</u>	<u>SP 09.04.20</u>
3.0	PB6743001141	Square Tube
	Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)	
	Square Tube <u>B41558 = 2x</u>	<u>SP 09.04.20</u>
4.0	PB6743001139	Square Tube
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)	
	Square Tube <u>B41557 = 1x</u>	<u>SP 09.04.20</u>
5.0	PB6743001315	Hook
	Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)	
	Hook batch: <u>B41918 = 3x</u>	<u>SP 09.04.20</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

1- weld as per dwg B67-43001 using jig

Plc 09-04-20

IX

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

09-04-21

8.0

QC9

VISUAL WELDING INSPECTION



Comment: VISUAL WELDING INSPECTION

PD 09-04-21

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock *Side Office*
Location: *BF AREA*

Plc 09-04-20

1

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/04/22

Job Completion



MF 09-04-21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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